



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBT18402-5
Job Sheet 197585



Part No: RBT18402-5

Job Qty: 34 pcs

Part Name: Foot Adapter Mount



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/10/19

Job Tracking No:

Due Date: 8/27/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBT18402 Rev 1A IPP Rev. A 19.07.03 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	SL-2500Y - 1	34 pcs	8/27/19	8/27/19	0.00	22.67	SL-2500Y - 1		
110	QC 2	34 pcs	8/27/19	8/27/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		



Container No: S206513



Part: RBT18402-5

Job No: 197585

Serial No/Batch: S206513

Revision: 1A

Inspector:

Exp Date:

Instructions:

Date: 08/18/19

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

					QC 2 - 5						
					QC 2 - 71						
					QC 2 - 73						
					QC 2 - 69						
120 NV5000 - 1 - B4B	34 pcs	8/27/19	1.00	34.00	NV5000 - 1 - B4B						
					NV5000 - 2 - B4B						
130 QC 2	34 pcs	8/27/19	0.00	0.00	QC 2 - 1						
					QC 2 - 12						
					QC 2 - 14						
					QC 2 - 17						
					QC 2 - 19						
					QC 2 - 2						
					QC 2 - 20						
					QC 2 - 22						
					QC 2 - 23						
					QC 2 - 25						
					QC 2 - 32						
					QC 2 - 33						
					QC 2 - 35						
					QC 2 - 39						
					QC 2 - 4						
					QC 2 - 40						
					QC 2 - 44						
					QC 2 - 45						
					QC 2 - 48						
					QC 2 - 49						
					QC 2 - 50						
					QC 2 - 51						
					QC 2 - 52						
					QC 2 - 57						
					QC 2 - 62						
					QC 2 - 63						
					QC 2 - 8						
					QC 2 - 66						
					QC 2 - 64						
					QC 2 - 65						
					QC 2 - 5						
					QC 2 - 71						
					QC 2 - 73						
					QC 2 - 69						
140 QC 8	34 pcs	8/27/19	0.00	0.00	QC 8 - 12						
					QC 8 - 14						
					QC 8 - 17						
					QC 8 - 20						
					QC 8 - 25						
					QC 8 - 3						
					QC 8 - 32						
					QC 8 - 33						
					QC 8 - 35						
					QC 8 - 39						
					QC 8 - 4						
					QC 8 - 44						
					QC 8 - 45						
					QC 8 - 49						
					QC 8 - 58						
					QC 8 - 8						
					QC 8 - 9						
					QC 8 - 68						
					QC 8 - 67						
										QC 2 - 5	
										QC 2 - 71	
										QC 2 - 73	
										QC 2 - 69	
										NV5000 - 1 - B4B	
										NV5000 - 2 - B4B	
										QC 2 - 1	
										QC 2 - 12	
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					QC 8 - 12						
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					QC 8 - 8						
					QC 8 - 9						
					QC 8 - 68						
					QC 8 - 67						

DAS
44
9-89

19-07-18

Not required.

19/08/19

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				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
150 Packaging 3-1 - Stock - B4B 34 pcs	8/27/19	0.00	0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	ML
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
160 QC 21 - SA	34 pcs	8/27/19	0.00	0.00	QC 21 - SA - 21
					QC 21 - SA - 70

AUG 29 2019

Part Op 100 - 1-Machine as per folio FC 897 FOLIO REV: 4A DWG REV: 1A 2-Deburr
Descriptions: 110 - (QC2- Inspect parts off machine FAI/FAIB)
120 - 1-Machine as per folio FC FOLIO REV: 2.5 DWG REV: 2-Deburr
100 - (QC2- Inspect parts off machine FAI/FAIB)
140 - (QC8- Inspect parts - second check)
150 - (Pac3-Identify as per DWG & Stock Location:)
160 - (QC21-Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M1018R2:250	M1018R2:250	6.2220 ft (.183 ea)	100-SL-2500Y - 1	3115944

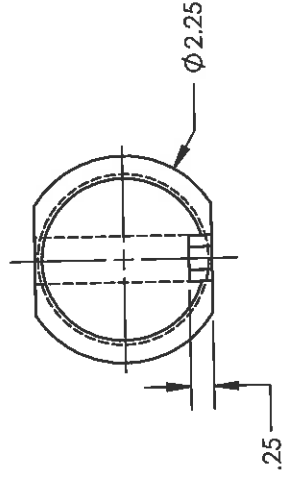
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-SL-2500Y - 1	M1018R2.250	6	6	0

Part Specifications
Specifications could not be found.

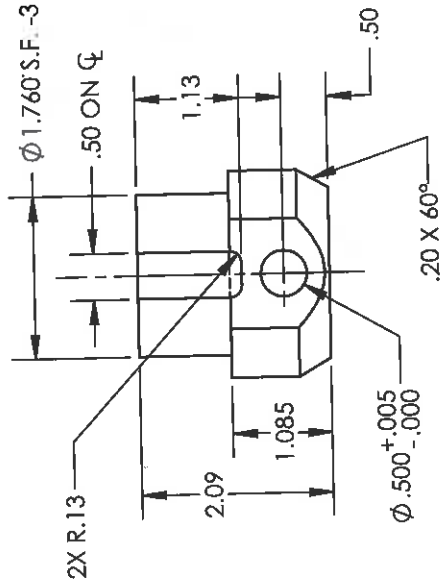
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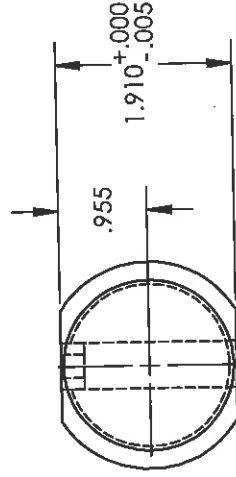
REV	DESCRIPTION	REVISIONS	DATE	INITIAL	APPROVED
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SHOP COPY
RETURN TO
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UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 197885 MW5
19-0710



⑤
FOOT ADAPTOR MOUNT



RED BARN MACHINE

TITLE FORWARD AIR TRANSPORT SHORING JACK

DWG NO. RBT18402-5 REV 1A

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ON:
XX ± .01 FRACTIONS ± 1/32
X ± .1 ANGLES ± 5°
SPEC

DRAWN BY: GILBERT
APPROVED: *D. Weil*

USED ON MODEL
FIRE SCOUT MQ-8B

1. BREAK ALL SHARP EDGES
.015 X 45° PR .015 R
2. DIMENSIONAL LIMITS APPLY AFTER PLATING
SCALE 1:2 DATE 1/14/2011 SHEET 4 OF 13

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE



Route update only ☐

NCR No. _____

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐					
Date :	Sequence #:	QTY Affected :		MRB (QS1042)					
Description Work Order Deviation		Disposition		Completed By					
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____		Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐		Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐		Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐	
Lead hand / Supervisor		QC / QA Coordinator							

